



➔ Review of Water and Effluent Management

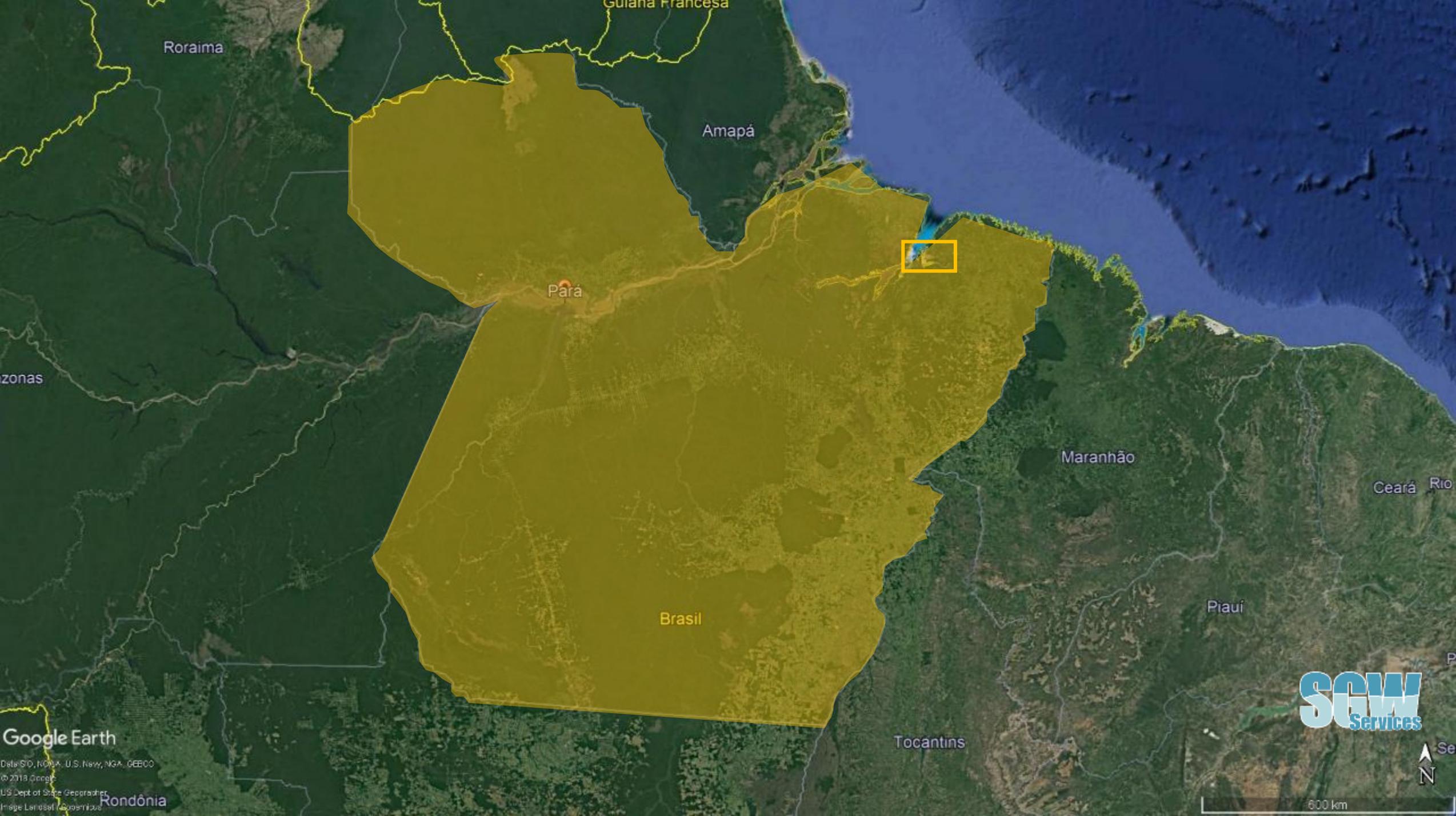
Alunorte  
Barcarena/PA



Environmental Consultancy and Engineering  
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Investigation | Remediation | Audits | Permitting | Consultancy

- ✓ Independent Assessment of the Refinery Water and Effluent treatment management system.
- ✓ Focus on the intense rain event occurred on February 16<sup>th</sup> and 17<sup>th</sup> that caused flood at Barcarena region.
- ✓ **This review is preliminary and the works are ongoing.**
- ✓ The objective is to verify if the intense rain event resulted in environment contamination related to Alunorte leakages or operational and procedural failures.



Roraima

Guiana Francesa

Amapá

Pará

Maranhão

Ceará Rio

Piauí

Tocantins

Brasil

Rondônia

Google Earth

Data SIO, NOAA, U.S. Navy, NGA, GEBCO  
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US Dept of State Geographer  
Image Landsat Copernicus

SGW  
Services



600 km



Pará River

Vila Nova community

Murucupi River

Bom Futuro community

Burajuba community

Open dump

Port Area

ALUNORTE Refinery

CDP

ALUBAR

BC1

BC2

BC3

BC5

BC6

DRS 1

Storage Basin

DRS-2

BC-201

BC-202

ALBRAS

Transalumina highway

PA-483

PA-483





Pará River

Mucupui River

Port Area

WWTP

EDB

SUMP 2

Hydrate storage area

Bauxite storage area

Bauxite storage area

Coal storage area  
Final product storage area

Digestion

Decantation and Washing

Press filter

SUMP 1

SUMP B

SUMP A

45 Area

Classification  
Calcination

Precipitation

Administrative area

Access to the port

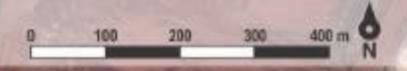
Transalumina highway

BC5

BC6

DRS

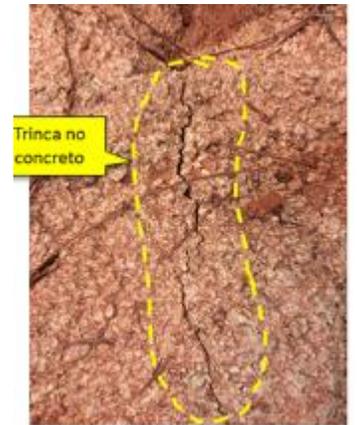
SGW Services



BC1

## 224mm rain in 10 hours

- ✓ There was no overflow at the solid waste basins - DRSs
- ✓ There was a Flood in Area 45 - The rainwater leakage occurred by a cracked deactivated pipe. Visual inspections and soil pH measurements results did not identify environmental alterations. **There was no overflow towards the Murucupi River. There are no evidences of environmental impacts in the river due to the deactivated pipe leakage.**
- ✓ Untreated rainwater was discharged into the **Pará River** by the *Canal Velho* in order to avoid WWTP basins overflowing. The discharge also received alkaline effluents from the process and there was a pH control and neutralization during this discharge.





Pará River

Muncupí River

Port Area

Access to the port

Transalumina highway

WWTP

SUMP 2

SUMP 1

SUMP B

SUMP A

45 Area

EDB

Hydrate storage area

Bauxite storage area

Bauxite storage area

Coal storage area

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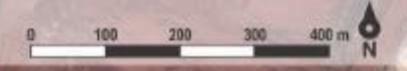
BC5

BC6

DRS

BC1

SGW Services



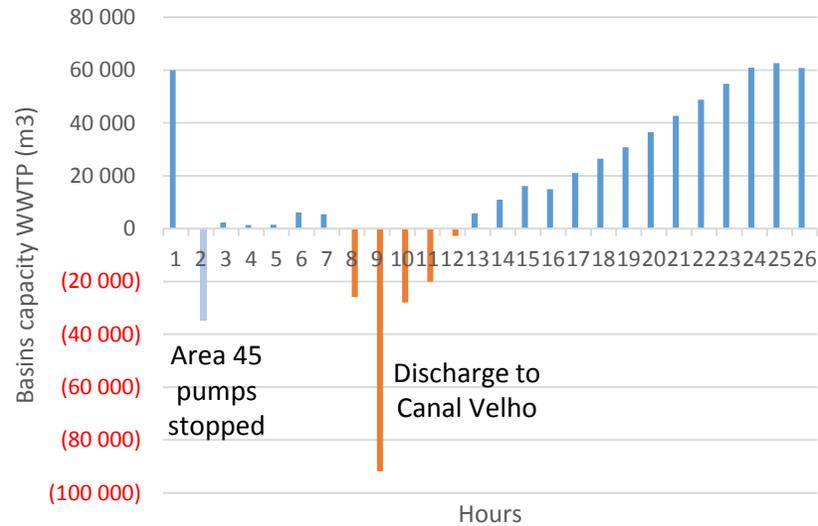
# Water Balance Simulation performed by SGW



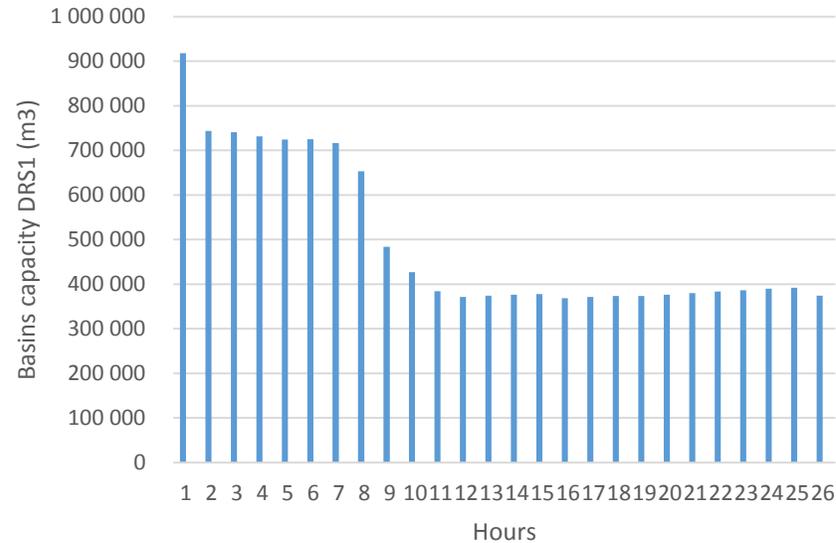
SGW performed a Water Balance simulation of the days 16 and 17

- ✓ WWTP basins volumes did not have capacity to handle the unusual rainfall event;
- ✓ DRSs capacities sufficient

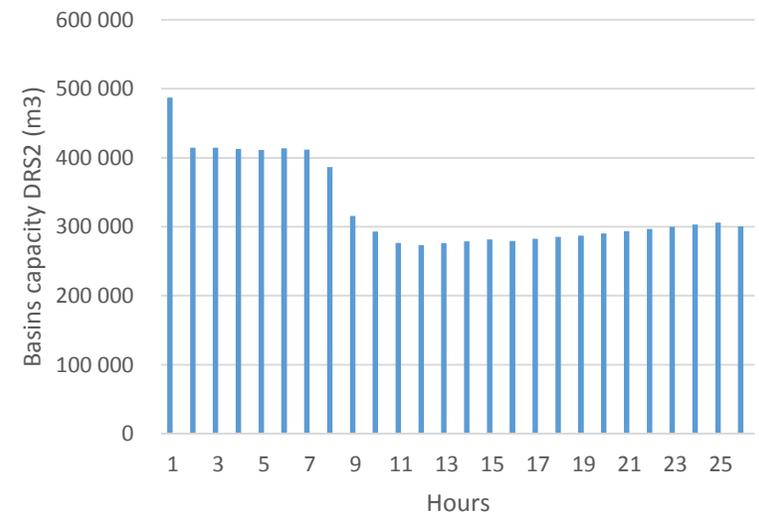
WWTP Basins Capacity



DRS1 Basins Capacity



DRS2 Basins Capacity



As the existing data was not enough for a precise analysis of the Alunorte's contamination potential, SGW carried out a sampling in the environmental:

Surface water (Para and Murucupi rivers), effluents and mining pipeline;

Soil, Bauxite, Coal, Ashes, Red Mud.

Well water from the Bom Futuro, Burajuba and Vila Nova communities

**Preliminary results indicate impact absence on water bodies and point to region's natural anomalies (Al and Fe)\***

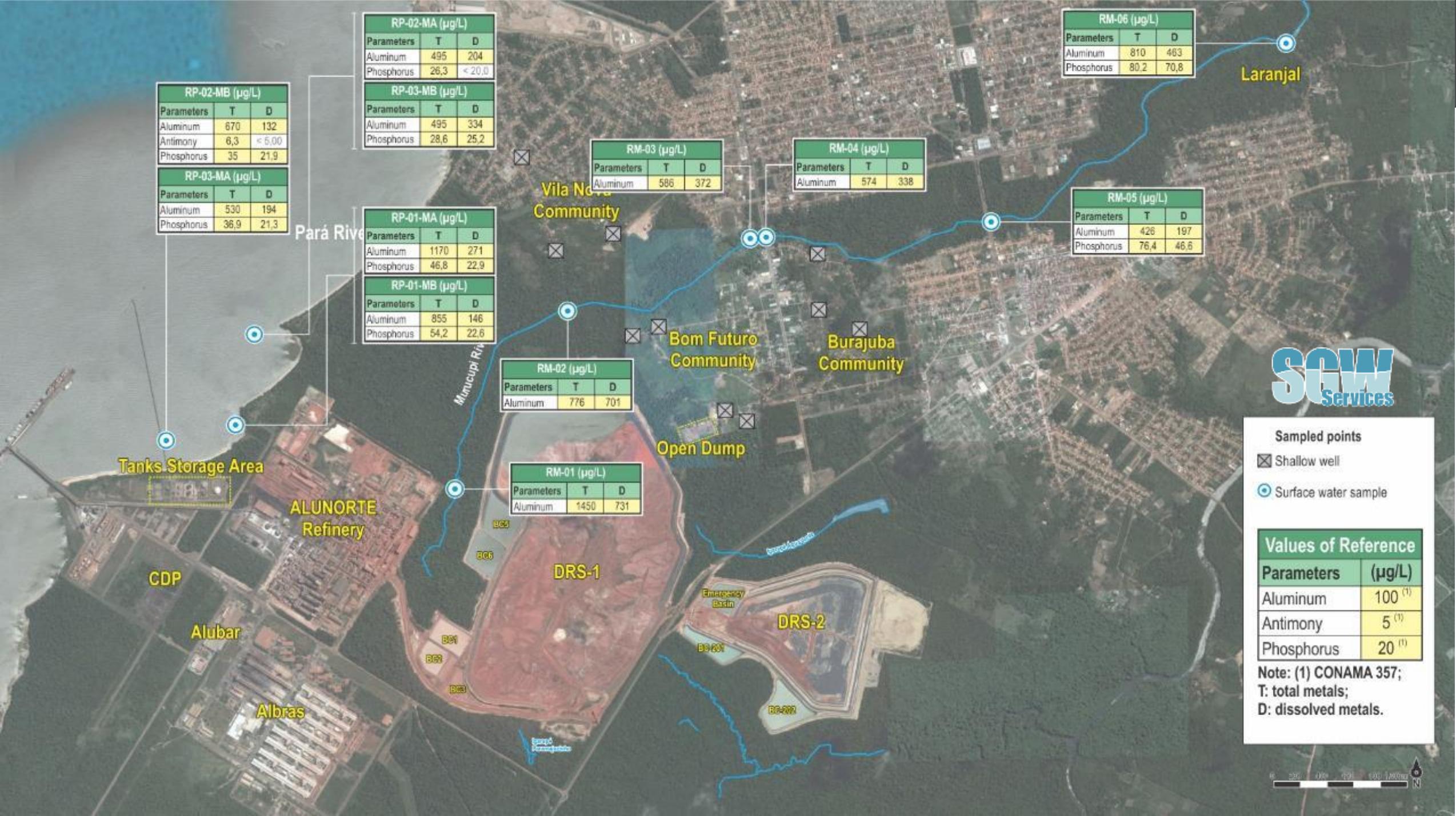
**The metals results are n/d or below the legal levels in the community wells - except 1 spot (Al = 220 ppb - Standard 200 ppb).**

\*Master thesis – Multielementary Regional Geochemistry applied to the Human and Environmental Health Fields in the Continental Portion of the Leaf AS.22-X-D – Belém – Northeast Region of Pará – Volume I; Author: Eduardo Paim Viglio, Belém – 2008; Pará University – Geosciences Institute

**Sampling points**

- Shallow well
- Surface water sample





RP-02-MB (µg/L)			
Parameters	T	D	
Aluminum	670	132	
Antimony	6,3	< 5,00	
Phosphorus	35	21,9	

RP-03-MA (µg/L)			
Parameters	T	D	
Aluminum	530	194	
Phosphorus	36,9	21,3	

RP-02-MA (µg/L)			
Parameters	T	D	
Aluminum	495	204	
Phosphorus	26,3	< 20,0	

RP-03-MB (µg/L)			
Parameters	T	D	
Aluminum	495	334	
Phosphorus	28,6	25,2	

RP-01-MA (µg/L)			
Parameters	T	D	
Aluminum	1170	271	
Phosphorus	46,8	22,9	

RP-01-MB (µg/L)			
Parameters	T	D	
Aluminum	855	146	
Phosphorus	54,2	22,6	

RM-02 (µg/L)			
Parameters	T	D	
Aluminum	776	701	

RM-01 (µg/L)			
Parameters	T	D	
Aluminum	1450	731	

RM-03 (µg/L)			
Parameters	T	D	
Aluminum	586	372	

RM-04 (µg/L)			
Parameters	T	D	
Aluminum	574	338	

RM-06 (µg/L)			
Parameters	T	D	
Aluminum	810	463	
Phosphorus	80,2	70,8	

RM-05 (µg/L)			
Parameters	T	D	
Aluminum	426	197	
Phosphorus	76,4	46,6	



- Sampled points**
- ☒ Shallow well
  - ⊙ Surface water sample

Values of Reference	
Parameters	(µg/L)
Aluminum	100 <sup>(1)</sup>
Antimony	5 <sup>(1)</sup>
Phosphorus	20 <sup>(1)</sup>

Note: (1) CONAMA 357;  
 T: total metals;  
 D: dissolved metals.





**CVN-01D (µg/L)**

Parameters	T
Aluminum	< 100
Lead	< 10,0
Iron	< 300

**CB-01D (µg/L)**

Parameters	T
Aluminum	< 100
Lead	< 10,0
Iron	< 300

**CBF-01D (µg/L)**

Parameters	T
Aluminum	221
Lead	< 10,0
Iron	< 300



**Sampled points**

- Shallow well
- Surface water sample

Values of Reference	
Parameters	(µg/L)
Aluminum	200 <sup>(1)</sup>
Lead	10 <sup>(1)</sup>
Iron	300 <sup>(1)</sup>

Note: (1) Drinking water standards (ANEXO XX DA PORTARIA DE CONSOLIDAÇÃO Nº 5, de 28 de Setembro de 2017)  
 T: total metals  
 D: dissolved metals



# Conclusions

- ✓ Leakage from Sump 45 is not sufficient to cause significant environmental contamination.
- ✓ Emergencial discharge into Canal Velho – mainly stormwater – no significant impact in the Pará river
- ✓ Volumes discharge x river flow
- ✓ There was no overflow at the solid waste basins - DRSs
- ✓ Environment Diagnostic and monitoring expansion.
- ✓ The metals results are n/d or below the legal levels in the community wells - except 1 spot (Al = 220 ppb - Standard 200 ppb) – source not clear
- ✓ Preliminary results yet, so far not indicating any significant impacts

An underwater scene inside a cave, showing a large school of fish swimming in the water. The cave walls are rocky and the lighting is dim, creating a mysterious atmosphere.

# SGW Services

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